



Dart Aerospace Ltd.
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RB T101308
Job Sheet 202327



Part No: RB T101308

Job Qty: 1 pcs

Part Name: Screw Set, Jack (3pcs)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/19

Job Tracking No:

Due Date: 11/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB T101308 REV.A IPP REV:A 17.11.17 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.07.03 New Drawing
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
128	Small Fab - 1	1 pcs	11/12/19		0.00	0.03	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
130	QC 5	1 pcs	11/12/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
140	Packaging 3-1 - Stock - B4B	1 pcs	11/12/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S230474



Part: RB T101308

Job No: 202327

Serial No/Batch: S230474

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 11/11/19

DAS
40
1-89

NOV 13 2019

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - FG	1 pcs	11/12/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

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NOV 13 2019

Part Op 128 - Pick. ***NOTE*** One kit includes 3 RB T101308-1
 Descriptions: **130** - QC5- Inspect part completeness to step on W/O
140 - (Identify as per dwg & Stock Location: _____) The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG. ***NOTE*** One kit includes 3 RB T101308-1
150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
147 RB T101308-1	Jack Screw	3 pcs (3 ea)	128-Small Fab - 1	5229124

Job Allocations

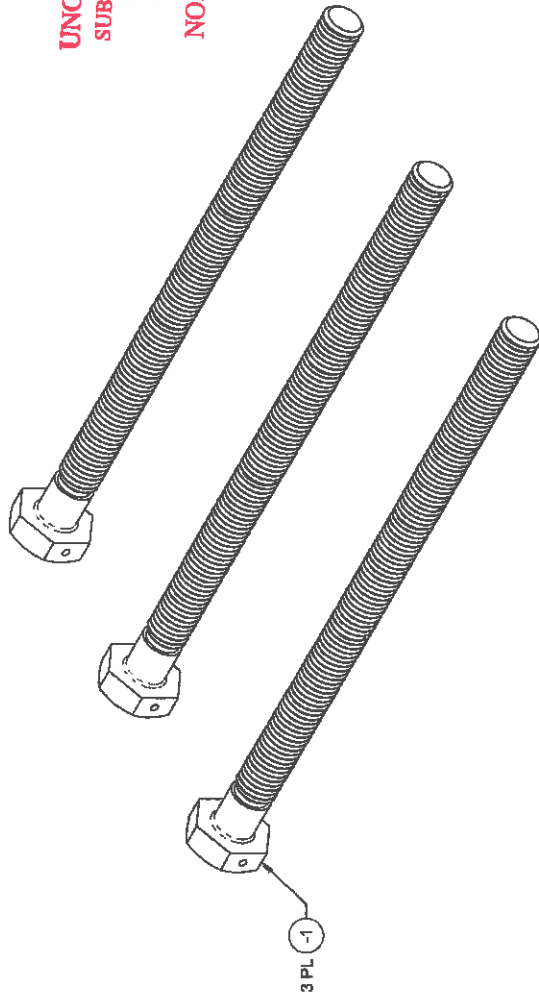
Operation	Component Part	Required	Inventory	Allocated
128-Small Fab - 1	RB T101308-1	3	7	0

Part Specifications

Specifications could not be found.

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ITEM #	QTY	PART #	PART TITLE
-1	3	RB T101308-1	JACK SCREW



RB T101308 JACK SCREW SET

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLY AS SHOWN
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 202327 M54
19-10-24

A	NEW ISSUE	DESCRIPTION	KPT	BY
REV.			EON #	
DESIGN	KPT	DART AEROSPACE LTD		
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA		
CHECKED	MBB	TOOL PART #		
MFG. APPR.	DP	RB T101308		
APPROVED	WJ	TITLE		
DATE	4/25/2019	JACK SCREW SET		
		SCALE		
		NTS		
		SHEET 1 OF 2		
		REV. A		

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS			
Part No. _____		Rework Scrap Use-as-is		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging			
Date: _____		Sequence #: _____		QTY Affected: _____			
Description Work Order Deviation		Disposition		MRRB (QS1042)			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
						Completed By	
						Lead hand / Supervisor	
QC / QA Coordinator							